



CNC Machining



Gear Cutting



2015 ENGINEERING CATALOGUE

Fitting & Assembly



Gearbox Refurbishment



Dynamic Solutions from concept to manufacture
www.hercus.com.au

Dynamic Solutions from concept to manufacture

WARNING
Keep hands, clothing and body clear of tool/spindle rotation. Machine starts and moves automatically.

SAFETY INSTRUCTIONS
Before working near spindle:
1. Return all tools to magazine.
2. Set in manual mode, stop spindle.
3. Hang "Do not touch" sign on operator's panel.
4. Wear safety helmet.

WARNING
Keep hands clear of tool changer. Tool changer rotates automatically. Can cause severe injury. Turn off and lock out power at electrical panel before servicing.

WARNING
Before using the following cutting conditions:
- Cutting conditions that are the result of the Mazak Automatic Cutting Conditions Determination Function.
- Cutting conditions supported by the Machining Navigation Function.
- Cutting conditions for tools that are supported to be used by the Machining Navigation Function.

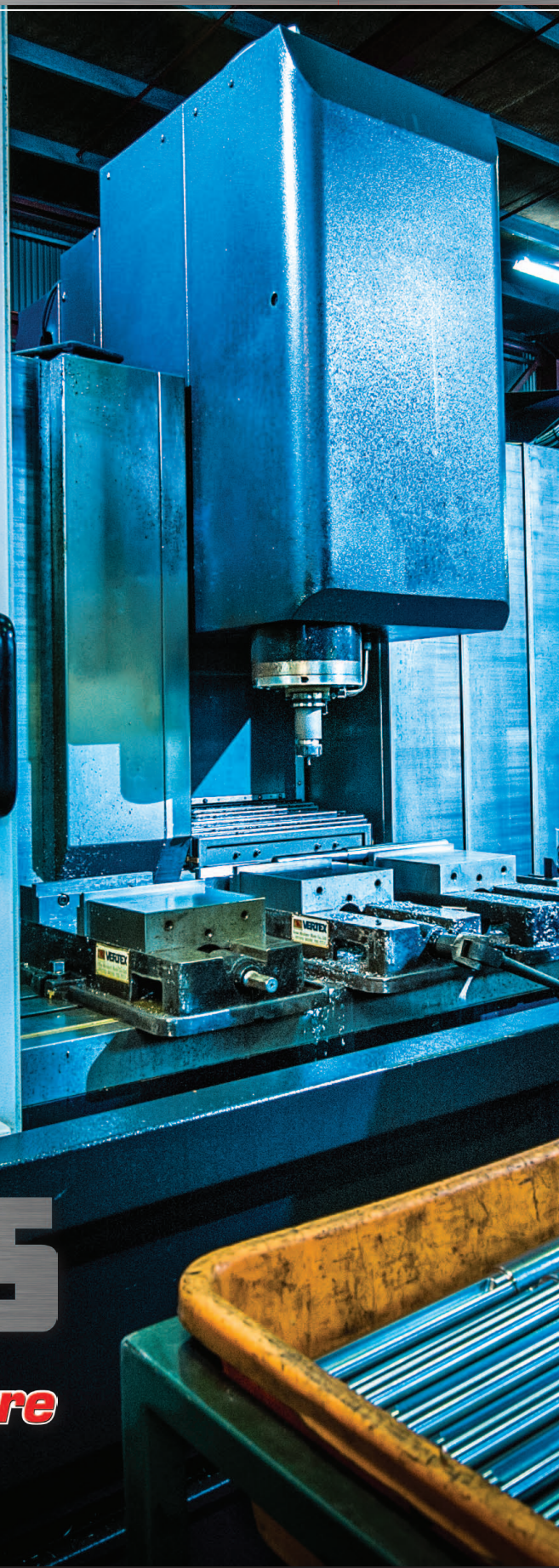
Confirm that every necessary precaution in regards to safe machine setup has been taken - especially for workpiece fixturing, clamping and tool setup. Confirm that the machine door is securely closed before starting machining. Failure to confirm safe machine setup may result in serious injury or death.

SAFETY INSTRUCTIONS

1. Read and understand the MAZAK Operator's Manual and all warnings on the machine before operating. Failure to follow these instructions and warnings can result in serious injury or death.
2. This machine starts and moves automatically. Never place any part of your body near or on moving parts of this machine.
3. Always stop the spindle completely before touching the work piece, tool or spindle.
4. Do not operate this machine unless all guards, interlocks and other safety devices are in place and functioning.
5. Always clamp work piece and cutting tool securely. Avoid excessive feeds and spindle speeds.
6. Remove rings, watches, jewelry and loose fitting clothing. Keep your hair away from moving parts of the machine.
7. Always wear safety glasses, safety shoes and hearing protection when operating this machine.
8. Service or installation of this machine must be performed by qualified personnel only, following procedures described in the MAZAK Maintenance Manual. Turn off and lock out power at main electrical panel before servicing.

It is the responsibility of the user to be sure that this machine is in safe operating condition at all times and that the operator follows the safe operating procedures described in the MAZAK Operator and Maintenance Manuals and all signs attached to this machine. If you have any questions concerning the safe operation of this machine, contact your supervisor or nearest MAZAK Distributor.

Please do not remove or defigure this sign.



Gear Your Future

2015 ENGINEERING CATALOGUE



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This catalogue contains a comprehensive range of standardised stock components, designed for use as building blocks in the construction of all types of industrial machinery. The use of stock components in lieu of custom-made items can bring many advantages to both builder and user of the equipment in which they are incorporated. Costs may be lowered by bringing the economies of high volume production to areas where these could not otherwise have been attained. The use of standard, "off the shelf" items can significantly reduce both inventories and lead times. Repair and maintenance can be greatly simplified through the ready availability of interchangeable replacement parts.



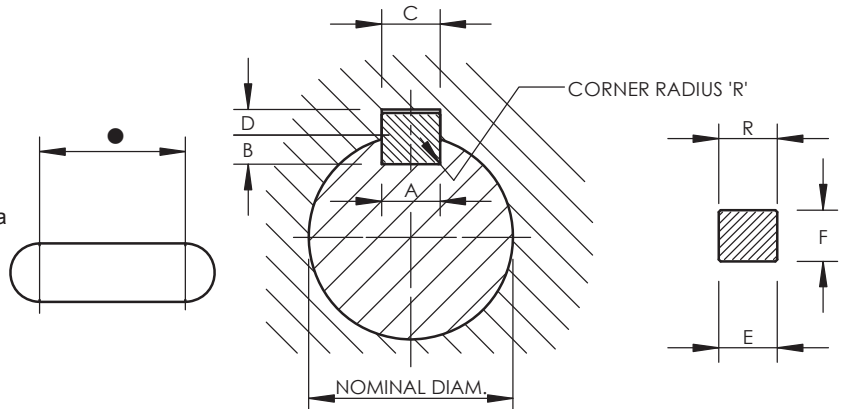
IMPERIAL (BS 46 : PART 1 : 1958)

Safe working loads on keys.

Torque inch/pounds = 9000 x length x F x shaft dia
(inches)

$$HP = \frac{\text{Torque(inch/pounds)} \times \text{RPM}}{63025}$$

Square Keys:



NOMINAL SHAFT DIAM.		KEY SIZE	DIMENSIONS (INCHES)						
OVER	TO (Incl.)		A	B	C	D	E	F	R
1/4"	1/2"	1/8" x 1/8"	0.124 0.125	0.072 0.078	0.125 0.126	0.060 0.066	0.127 0.125		0.010
1/2"	3/4"	3/16" x 3/16"	0.187 0.188	0.107 0.113	0.188 0.189	0.088 0.094	0.190 0.188		0.010
3/4"	1"	1/4" x 1/4"	0.249 0.250	0.142 0.148	0.250 0.251	0.115 0.121	0.252 0.250		0.010
1"	1.1/4"	5/16" x 5/16"	0.311 0.312	0.177 0.183	0.312 0.313	0.142 0.148	0.314 0.312		0.010
1.1/4"	1.1/2"	3/8" x 3/8"	0.374 0.375	0.213 0.219	0.375 0.376	0.169 0.175	0.377 0.375		0.010
1.1/2"	1.3/4"	7/16" x 7/16"	0.437 0.438	0.248 0.254	0.438 0.439	0.197 0.203	0.440 0.438		0.020
1.3/4"	2"	1/2" x 1/2"	0.499 0.500	0.283 0.289	0.500 0.501	0.224 0.230	0.502 0.500		0.020
* 2"	2.1/4"	9/16" x 9/16"	0.562 0.563	0.321 0.327	0.563 0.564	0.245 0.251	0.565 0.563		0.020
2"	2.1/2"	5/8" x 5/8"	0.624 0.625	0.354 0.360	0.625 0.626	0.278 0.284	0.627 0.625		0.020
2.1/2"	3"	3/4" x 3/4"	0.749 0.750	0.424 0.430	0.750 0.751	0.333 0.339	0.752 0.750		0.020
3"	3.1/2"	7/8" x 7/8"	0.874 0.875	0.495 0.501	0.875 0.876	0.387 0.393	0.877 0.875		0.062
3.1/2"	4"	1" x 1"	0.999 1.000	0.566 0.572	1.000 1.001	0.442 0.448	1.003 1.000		0.062
* 4"	4.1/2"	1.1/8" x 1.1/8"	1.123 1.125	0.640 0.646	1.125 1.127	0.489 0.495	1.128 1.125		0.062
4"	5"	1.1/4" x 1.1/4"	1.248 1.250	0.707 0.713	1.250 1.252	0.551 0.557	1.253 1.250		0.062
* 5"	5.1/2"	1.3/8" x 1.3/8"	1.373 1.375	0.782 0.788	1.375 1.377	0.598 0.604	1.378 1.375		0.062
5"	6"	1.1/2" x 1.1/2"	1.498 1.500	0.848 0.854	1.500 1.502	0.661 0.667	1.504 1.500		0.062
* 6.1/2"	7"	1.3/4" x 1.3/4"	1.748 1.750	0.993 0.999	1.750 1.752	0.762 0.768	1.754 1.750		0.062
* 7.1/2"	8"	2" x 2"	1.998 2.000	1.134 1.140	2.000 2.002	0.872 0.878	2.004 2.000		0.062

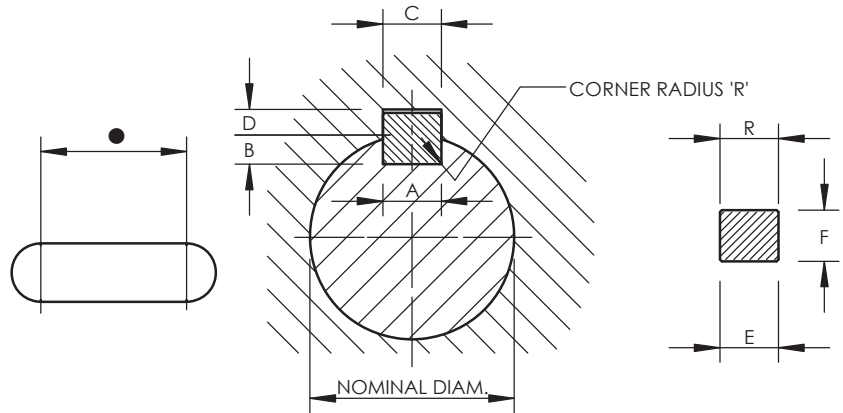
* :- Indicates Non Standard Key.

IMPERIAL
(BS.46 : PART 1 : 1958)

Safe working loads on keys.

Torque inch/pounds = 9000 x length x F x shaft dia
(inches)

$$HP = \frac{\text{Torque(inch/pounds)} \times \text{RPM}}{63025}$$



Rectangular Keys:

NOMINAL SHAFT DIAM.		KEY SIZE	DIMENSIONS (INCHES)						
OVER	TO (Incl.)		A	B	C	D	E	F	R
1"	1.1/4"	5/16" x 1/4"	0.311 0.312	0.146 0.152	0.312 0.313	0.112 0.118	0.314 0.312	0.253 0.250	0.010
1.1/4"	1.1/2"	3/8" x 1/4"	0.374 0.375	0.150 0.156	0.375 0.376	0.108 0.114	0.377 0.375	0.253 0.250	0.010
*		3/8" x 5/16"	0.374 0.375	0.182 0.188	0.375 0.376	0.139 0.145	0.377 0.375	0.315 0.312	0.010
*		7/16" x 1/4"	0.437 0.438	0.154 0.160	0.438 0.439	0.104 0.110	0.440 0.438	0.253 0.250	0.020
1.1/2"	1.3/4"	7/16" x 5/16"	0.437 0.438	0.186 0.192	0.438 0.439	0.135 0.141	0.440 0.438	0.315 0.312	0.020
1.3/4"	2"	1/2" x 5/16"	0.499 0.500	0.190 0.196	0.500 0.501	0.131 0.137	0.502 0.500	0.315 0.312	0.020
*		1/2" x 7/16"	0.499 0.500	0.256 0.262	0.500 0.501	0.189 0.195	0.502 0.500	0.440 0.438	0.020
2"	2.1/2"	5/8" x 7/16"	0.624 0.625	0.260 0.266	0.625 0.626	0.185 0.191	0.627 0.625	0.441 0.438	0.020
*		5/8" x 1/2"	0.624 0.625	0.295 0.301	0.625 0.626	0.213 0.219	0.627 0.625	0.502 0.500	0.020
2.1/2"	3"	3/4" x 1/2"	0.749 0.750	0.299 0.305	0.750 0.751	0.209 0.215	0.752 0.750	0.503 0.500	0.020
*		3/4" x 5/8"	0.749 0.750	0.366 0.372	0.750 0.751	0.274 0.280	0.752 0.750	0.629 0.625	0.020
3"	3.1/2"	7/8" x 5/8"	0.874 0.875	0.370 0.376	0.875 0.876	0.264 0.270	0.877 0.875	0.629 0.625	0.062
*		1" x 5/8"	0.999 1.000	0.374 0.380	1.000 1.001	0.260 0.266	1.003 1.000	0.629 0.625	0.062
3.1/2"	4"	1" x 3/4"	0.999 1.000	0.441 0.447	1.000 1.001	0.318 0.324	1.003 1.000	0.754 0.750	0.062
4"	5"	1.1/4" x 7/8"	1.248 1.250	0.518 0.524	1.250 1.251	0.366 0.372	1.253 1.250	0.879 0.875	0.062
5"	6"	1.1/2" x 1"	1.498 1.500	0.599 0.605	1.500 1.501	0.412 0.418	1.504 1.500	1.006 1.000	0.062

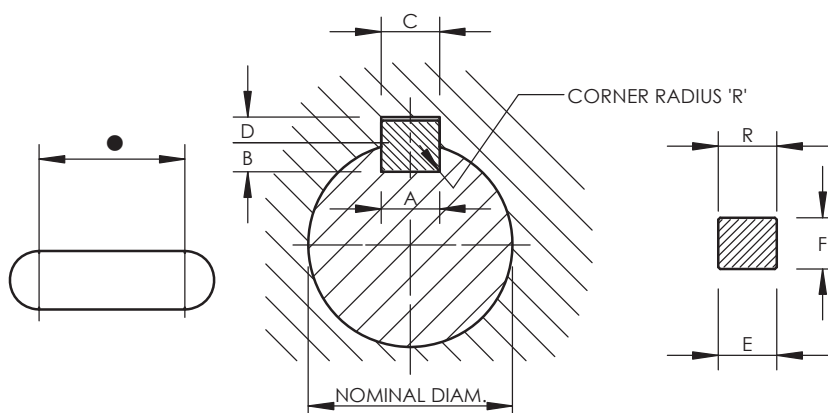
* :- Indicates Non Standard Key.

METRIC (Normal)
(BS.4235 : PART 1 : 1972)

Safe working loads on keys.

Torque Nm = 0.065 x length x F x shaft dia (mm)

$$kW = \frac{\text{Torque(Nm)} \times \text{RPM}}{9550}$$



NOMINAL SHAFT DIAM.		KEY SIZE	DIMENSIONS (mm)						
OVER	TO (Incl.)		A	B	C	D	E	F	R
8	10	3 x 3	2.970 3.000	1.8 1.9	2.985 3.015	1.4 1.5	3.030 2.970		0.16
10	12	4 x 4	3.970 4.000	2.5 2.6	3.985 4.015	1.8 1.9	4.030 3.970		0.16
12	17	5 x 5	4.970 5.000	3.0 3.1	4.985 5.015	2.3 2.4	5.030 4.970		0.25
17	22	6 x 6	5.970 6.000	3.5 3.6	5.985 6.015	2.8 2.9	6.030 5.970		0.25
*		8 x 8	7.964 8.000	5.0 5.2	7.982 8.018	3.3 3.5	8.000 7.970		0.25
*		10 x 10	9.964 10.000	6.0 6.2	9.982 10.018	4.3 4.5	10.000 9.964		0.40
*		12 x 12	11.957 12.000	7.5 7.7	11.979 12.021	4.9 5.1	12.000 11.957		0.40
*		16 x 16	15.957 16.000	10.0 10.2	15.979 16.021	6.4 6.6	16.000 15.957		0.40
*		20 x 20	19.948 20.000	12.0 12.3	19.974 20.026	8.4 8.7	20.000 19.957		0.60
*		22 x 22	21.948 22.000	13.0 13.3	21.974 22.026	9.4 9.7	22.000 21.948		0.60
22	30	8 x 7	7.964 8.000	4.0 4.2	7.982 8.018	3.3 3.5	8.000 7.964	7.000 6.910	0.25
30	38	10 x 8	9.964 10.000	5.0 5.2	9.982 10.018	3.3 3.5	10.000 9.964	8.000 7.910	0.40
38	44	12 x 8	11.957 12.000	5.0 5.2	11.979 12.021	3.3 3.5	12.000 11.957	8.000 7.910	0.40
*		12 x 10	11.957 12.000	6.0 6.2	11.979 12.021	4.3 4.5	12.000 11.957	10.000 9.964	0.40
44	50	14 x 9	13.957 14.000	5.5 5.7	13.979 14.021	3.8 4.0	14.000 13.957	9.000 8.910	0.40
50	58	16 x 10	15.957 16.000	6.0 6.2	15.979 16.021	4.3 4.5	16.000 15.957	10.000 9.910	0.40
58	65	18 x 11	17.957 18.000	7.0 7.2	17.979 18.021	4.4 4.6	18.000 17.957	11.000 10.890	0.40
65	75	20 x 12	19.948 20.000	7.5 7.7	19.974 20.026	4.9 5.1	20.000 19.948	12.000 11.890	0.60
75	85	22 x 14	21.948 22.000	9.0 9.2	21.974 22.026	5.4 5.6	22.000 21.948	14.000 13.890	0.60

* :- Indicates Non Standard Key.

Continued

METRIC (Normal)
(BS.4235 : PART 1 : 1972)

Continued

NOMINAL SHAFT DIAM.		KEY SIZE	DIMENSIONS (mm)						
OVER	TO (Incl.)		A	B	C	D	E	F	R
85	95	25 x 14	24.948 25.000	9.0 9.2	24.974 25.026	5.4 5.6	25.000 24.948	14.000 13.890	0.60
95	110	28 x 16	27.948 28.000	10.0 10.2	27.974 28.026	6.4 6.6	28.000 27.948	16.000 15.890	0.60
110	130	32 x 18	31.938 32.000	11.0 11.2	31.969 32.031	7.4 7.6	32.000 31.938	18.000 17.890	0.60
130	150	36 x 20	35.938 36.000	12.0 12.3	35.969 36.031	8.4 8.7	36.000 35.938	20.000 19.870	1.00
150	170	40 x 22	39.938 40.000	13.0 13.3	39.969 40.031	9.4 9.7	40.000 39.938	22.000 21.870	1.00
170	200	45 x 25	44.938 45.000	15.0 15.3	44.969 45.031	10.4 10.7	45.000 44.938	25.000 24.870	1.00
200	230	50 x 28	49.938 50.000	17.0 17.3	49.969 50.031	11.4 11.7	50.000 49.938	28.000 27.870	1.00

* :- Indicates Non Standard Key.

Hercus "HERKEY"

IS A BRIGHT DRAWN CARBON KEY STOCK SUITABLE FOR THE MANUFACTURE OF KEYS TO THE FOLLOWING STANDARDS:-

IMPERIAL - BS 46 : PART 1 : 1958

METRIC - BS 4235 : PART 1 : 1972

STRENGTH U.T.S. - 35 to 45 TONS/SQ.INCH (540 to 700 MPa)

ELONGATION - 12% MIN.

MATERIAL - EN6 (0.40 Max. Carbon - 0.5 to 0.9 Manganese)

STOCKED IN LENGTHS UP TO 3.0 Metres.

IMPERIAL (Inches)			
Cat. No.	Size	Tolerance -0.000"	
		Width	Thickness
ATK009	1/16" x 1/16"	+ 0.0020	+ 0.0020
ATK100	3/32" x 3/32"	+ 0.0020	+ 0.0020
ATK101	1/8" x 1/8"	+ 0.0020	+ 0.0020
ATK219	5/32" x 5/32"	+ 0.0025	+ 0.0020
ATK102	3/16" x 3/16"	+ 0.0025	+ 0.0025
ATK220	7/32" x 7/32"	+ 0.0025	+ 0.0025
ATK103	1/4" x 1/4"	+ 0.0025	+ 0.0025
ATK221	9/32" x 9/32"	+ 0.0025	+ 0.0025
ATK104	5/16" x 5/16"	+ 0.0025	+ 0.0025
ATK222	11/32" x 11/32"	+ 0.0025	+ 0.0025
ATK105	3/8" x 3/8"	+ 0.0025	+ 0.0025
ATK106	7/16" x 7/16"	+ 0.0025	+ 0.0025
ATK107	1/2" x 1/2"	+ 0.0025	+ 0.0025
ATK108	9/16" x 9/16"	+ 0.0025	+ 0.0025
ATK109	5/8" x 5/8"	+ 0.0025	+ 0.0025
ATK223	11/16" x 11/16"	+ 0.0025	+ 0.0025
ATK110	3/4" x 3/4"	+ 0.0025	+ 0.0025
ATK224	13/16" x 13/16"	+ 0.0025	+ 0.0025
ATK111	7/8" x 7/8"	+ 0.0025	+ 0.0025
ATK225	15/16" x 15/16"	+ 0.0030	+ 0.0030
ATK112	1" x 1"	+ 0.0030	+ 0.0030
ATK116	1.1/8" x 1.1/8"	+ 0.0030	+ 0.0030
ATK227	1.3/16" x 1.3/16"	+ 0.0030	+ 0.0030
ATK113	1.1/4" x 1.1/4"	+ 0.0030	+ 0.0030
ATK118	1.3/8" x 1.3/8"	+ 0.0030	+ 0.0030
ATK114	1.1/2" x 1.1/2"	+ 0.0040	+ 0.0040
ATK119	1.5/8" x 1.5/8"	+ 0.0040	+ 0.0040
ATK115	1.3/4" x 1.3/4"	+ 0.0040	+ 0.0040
ATK228	1.7/8" x 1.7/8"	+ 0.0040	+ 0.0040
ATK117	2" x 2"	+ 0.0040	+ 0.0040

ATK300	3/32" x 1/8"	+ 0.0020	+ 0.0020
ATK301	3/16" x 1/8"	+ 0.0025	+ 0.0020
ATK302	1/4" x 1/8"	+ 0.0025	+ 0.0020
ATK303	1/4" x 3/16"	+ 0.0025	+ 0.0025
ATK304	5/16" x 3/16"	+ 0.0025	+ 0.0025
ATK201	5/16" x 1/4"	+ 0.0025	+ 0.0025
ATK305	3/8" x 3/16"	+ 0.0025	+ 0.0025
ATK202	3/8" x 1/4"	+ 0.0025	+ 0.0025
ATK213	3/8" x 5/16"	+ 0.0025	+ 0.0025
ATK214	7/16" x 1/4"	+ 0.0025	+ 0.0025

IMPERIAL (Inches)			
Cat. No.	Size	Tolerance -0.000"	
		Width	Thickness
ATK203	7/16" x 5/16"	+ 0.0025	+ 0.0025
ATK332	7/16" x 3/8"	+ 0.0025	+ 0.0025
ATK306	1/2" x 3/16"	+ 0.0025	+ 0.0025
ATK307	1/2" x 1/4"	+ 0.0025	+ 0.0025
ATK204	1/2" x 5/16"	+ 0.0025	+ 0.0025
ATK310	1/2" x 3/8"	+ 0.0025	+ 0.0025
ATK215	1/2" x 7/16"	+ 0.0025	+ 0.0025
ATK308	9/16" x 5/16"	+ 0.0025	+ 0.0025
ATK314	9/16" x 1/2"	+ 0.0025	+ 0.0025
ATK309	5/8" x 5/16"	+ 0.0025	+ 0.0025
ATK311	5/8" x 3/8"	+ 0.0025	+ 0.0025
ATK205	5/8" x 7/16"	+ 0.0025	+ 0.0025
ATK216	5/8" x 1/2"	+ 0.0025	+ 0.0025
ATK317	5/8" x 9/16"	+ 0.0025	+ 0.0025
ATK312	3/4" x 3/8"	+ 0.0025	+ 0.0025
ATK313	3/4" x 7/16"	+ 0.0025	+ 0.0025
ATK206	3/4" x 1/2"	+ 0.0025	+ 0.0025
ATK217	3/4" x 5/8"	+ 0.0025	+ 0.0025
ATK322	3/4" x 11/16"	+ 0.0025	+ 0.0025
ATK315	11/16" x 1/2"	+ 0.0025	+ 0.0025
ATK320	11/16" x 5/8"	+ 0.0025	+ 0.0025
ATK316	7/8" x 1/2"	+ 0.0025	+ 0.0025
ATK207	7/8" x 5/8"	+ 0.0025	+ 0.0025
ATK323	7/8" x 11/16"	+ 0.0025	+ 0.0025
ATK325	7/8" x 3/4"	+ 0.0025	+ 0.0025
ATK218	1" x 5/8"	+ 0.0030	+ 0.0025
ATK318	1" x 9/16"	+ 0.0030	+ 0.0025
ATK324	1" x 11/16"	+ 0.0030	+ 0.0025
ATK208	1" x 3/4"	+ 0.0030	+ 0.0025
ATK329	1" x 7/8"	+ 0.0030	+ 0.0025
ATK326	1.1/8" x 3/4"	+ 0.0030	+ 0.0025
ATK330	1.1/8" x 7/8"	+ 0.0030	+ 0.0025
ATK319	1.1/4" x 9/16"	+ 0.0030	+ 0.0025
ATK321	1.1/4" x 5/8"	+ 0.0030	+ 0.0025
ATK327	1.1/4" x 3/4"	+ 0.0030	+ 0.0025
ATK209	1.1/4" x 7/8"	+ 0.0030	+ 0.0025
ATK331	1.1/4" x 1"	+ 0.0030	+ 0.0030
ATK328	1.1/2" x 3/4"	+ 0.0040	+ 0.0025
ATK210	1.1/2" x 1"	+ 0.0040	+ 0.0030
ATK211	2.1/4" x 1.1/2"	+ 0.0040	+ 0.0040
ATK212	2.3/4" x 1.7/8"	+ 0.0040	+ 0.0040

* :- Indicates Non Standard Key.

Hercus “HERKEY”

IS A BRIGHT DRAWN CARBON KEY STOCK SUITABLE FOR THE MANUFACTURE OF KEYS TO THE FOLLOWING STANDARDS:-

IMPERIAL -	BS 46 : PART 1 : 1958	METRIC -BS 4235 : PART 1 : 1972
STRENGTH U.T.S. –	35 to 45 TONS/SQ.INCH (540 to 700 MPa)	
ELONGATION -	12% MIN.	
MATERIAL -	EN6 (0.40 Max. Carbon – 0.5 to 0.9 Manganese)	
STOCKED IN LENGTHS UP TO 3.0 Metres.		

METRIC (mm)				METRIC (mm)			
Cat. No.	Size	Tolerance +0.000mm		Cat. No.	Size	Tolerance +0.000mm	
		Width	Thickness			Width	Thickness
ATK500	3mm x 3mm	-0.030	-0.030				
ATK501	4mm x 4mm	-0.030	-0.030	ATK617	12mm x 10mm	-0.043	-0.090
ATK502	5mm x 5mm	-0.030	-0.030	ATK628	14mm x 6mm	-0.043	-0.090
ATK503	6mm x 6mm	-0.030	-0.030	ATK604	14mm x 9mm	-0.043	-0.090
ATK629	7mm x 7mm	-0.030	-0.030	ATK630	16mm x 7mm	-0.043	-0.090
ATK504	8mm x 8mm	-0.030	-0.030	ATK605	16mm x 10mm	-0.043	-0.090
ATK505	10mm x 10mm	-0.036	-0.036	ATK631	18mm x 7mm	-0.043	-0.090
ATK506	12mm x 12mm	-0.043	-0.043	ATK606	18mm x 11mm	-0.043	-0.110
ATK621	14mm x 14mm	-0.043	-0.043	ATK632	20mm x 8mm	-0.043	-0.090
ATK507	16mm x 16mm	-0.043	-0.043	ATK607	20mm x 12mm	-0.043	-0.110
ATK625	18mm x 18mm	-0.043	-0.043	ATK633	22mm x 9mm	-0.052	-0.090
ATK616	20mm x 20mm	-0.043	-0.043	ATK608	22mm x 14mm	-0.052	-0.110
ATK508	22mm x 22mm	-0.052	-0.052	ATK609	25mm x 14mm	-0.052	-0.110
ATK509	25mm x 25mm	-0.052	-0.052	ATK600	25mm x 22mm	-0.052	-0.110
				ATK610	28mm x 16mm	-0.052	-0.110
ATK626	8mm x 5mm	-0.030	-0.090	ATK634	28mm x 25mm	-0.052	-0.110
ATK601	8mm x 7mm	-0.030	-0.090	ATK611	32mm x 18mm	-0.062	-0.110
ATK627	10mm x 6mm	-0.036	-0.090	ATK612	36mm x 20mm	-0.062	-0.130
ATK602	10mm x 8mm	-0.036	-0.090	ATK613	40mm x 22mm	-0.062	-0.130
ATK618	12mm x 6mm	-0.043	-0.090	ATK614	45mm x 25mm	-0.062	-0.130
ATK603	12mm x 8mm	-0.043	-0.090	ATK615	50mm x 28mm	-0.062	-0.130

* :- Indicates Non Standard Key.

HERKEY is a quality keysteel manufactured for Hercus and is available in Metric and Imperial sizes, HERKEY is sold in standard lengths of 75mm, 300mm and 3000mm full length bars.

HERKEY is accurately rolled from EN6 steel and the 300mm lengths are Zinc Plated. Some sizes are also available in 316 Stainless Steel.

Utilise Stainless Steel HERKEY for those applications where OHWS dictate or where corrosion may occur.

A HERKEY KIT of selected sizes in Metric or Imperial are available in 75mm lengths and is a great investment to have on the shelf, just right for that unexpected breakdown.

A HERKEY Cube of selected sizes in Metric or Imperial are in 300mm lengths which are zinc coated, the cube is ideal for industrial transmission resellers or maintenance engineers.

HERKEY in 3000mm lengths is available for the Steel Stockists and are also utilised by engineering companies wishing to make their own special keys.

Please contact your nearest stockist for pricing and availability.



Dynamic Solutions from concept to manufacture



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