



CNC Machining



Gear Cutting



2015 ENGINEERING CATALOGUE

Fitting & Assembly



Gearbox Refurbishment



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www.hercus.com.au

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WARNING
Keep hands, clothing and body clear of tool/spindle rotation. Machine starts and moves automatically.

SAFETY INSTRUCTIONS
Before working near spindle:
1. Return all tools to magazine.
2. Set in manual mode, stop spindle.
3. Hang "Do not touch" sign on operator's panel.
4. Wear safety helmet.

WARNING
Keep hands clear of tool changer. Tool changer rotates automatically. Can cause severe injury. Turn off and lock out power at electrical panel before servicing.

WARNING
Before using the following cutting conditions:
- Cutting conditions that are the result of the Mazak Automatic Cutting Conditions Determination Function.
- Cutting conditions supported by the Machining Navigation Function.
- Cutting conditions for tools that are supported to be used by the Machining Navigation Function.

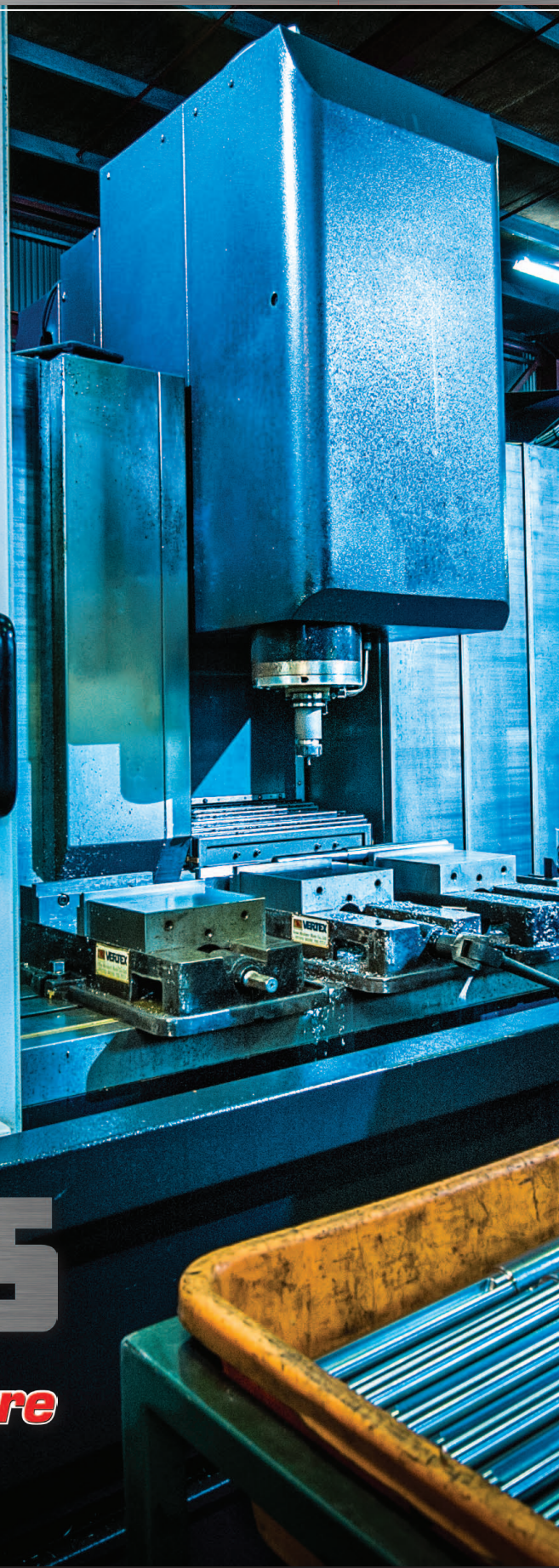
Confirm that every necessary precaution in regards to safe machine setup has been taken - especially for workpiece fixturing, clamping and tool setup. Confirm that the machine door is securely closed before starting machining. Failure to confirm safe machine setup may result in serious injury or death.

SAFETY INSTRUCTIONS

1. Read and understand the MAZAK Operator's Manual and all warnings on the machine before operating. Failure to follow these instructions and warnings can result in serious injury or death.
2. This machine starts and moves automatically. Never place any part of your body near or on moving parts of this machine.
3. Always stop the spindle completely before touching the work piece, tool or spindle.
4. Do not operate this machine unless all guards, interlocks and other safety devices are in place and functioning.
5. Always clamp work piece and cutting tool securely. Avoid excessive feeds and spindle speeds.
6. Remove rings, watches, jewelry and loose fitting clothing. Keep your hair away from moving parts of the machine.
7. Always wear safety glasses, safety shoes and hearing protection when operating this machine.
8. Service or installation of this machine must be performed by qualified personnel only, following procedures described in the MAZAK Maintenance Manual. Turn off and lock out power at main electrical panel before servicing.

It is the responsibility of the user to be sure that this machine is in safe operating condition at all times and that the operator follows the safe operating procedures described in the MAZAK Operator and Maintenance Manuals and all signs attached to this machine. If you have any questions concerning the safe operation of this machine, contact your supervisor or nearest MAZAK Distributor.

Please do not remove or defigure this sign.



Gear Your Future

2015 ENGINEERING CATALOGUE



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This catalogue contains a comprehensive range of standardised stock components, designed for use as building blocks in the construction of all types of industrial machinery. The use of stock components in lieu of custom-made items can bring many advantages to both builder and user of the equipment in which they are incorporated. Costs may be lowered by bringing the economies of high volume production to areas where these could not otherwise have been attained. The use of standard, "off the shelf" items can significantly reduce both inventories and lead times. Repair and maintenance can be greatly simplified through the ready availability of interchangeable replacement parts.



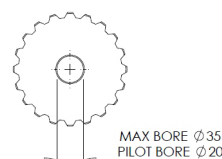
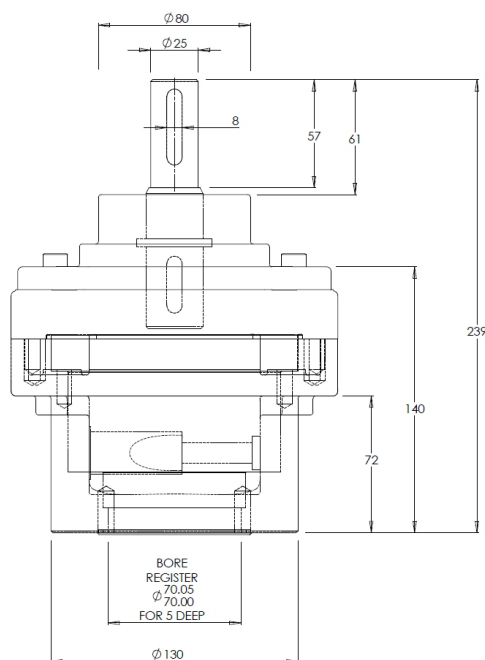
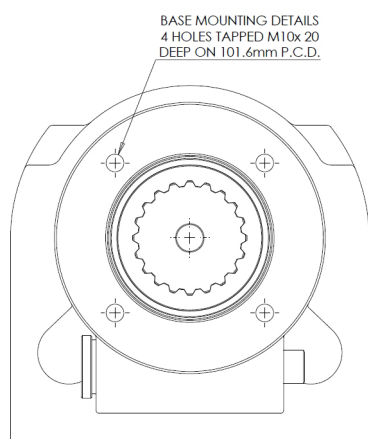
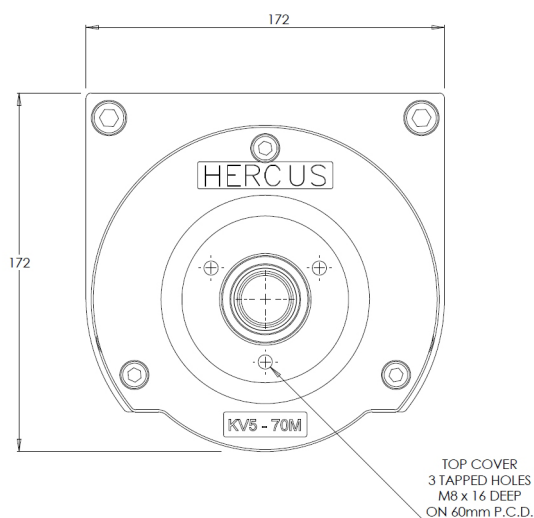
The KV5 Input Stop is designed to provide stop to rotational movement at the input end of high reduction drives such as large valve operating gearbox.

This enables the stop to engage where the torque is low and prevent possible damage at the output end where torque is high. This unit is designed to stop an input torque of 500 Nm.

The unit provides a positive stop in both directions the position of each being adjustable to cover a range of 8 to 190 revolutions or with a simple gear change up to 900 revolutions. A repeat accuracy, at input, of 20° is normally achievable on the lower ratio and 40° on the higher ratio.

Input is through a stainless steel shaft. Output is designed to fit an F10 flange and incorporates a splined drive nut, which can be bored and key wayed to suit requirements up to a maximum of 35mm.

Setting of stops is a simple and straight forward process requiring only a few minutes.





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